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NOTES:

1. MATERIAL: PEEK IAW ASTM D6262/D8033

2. DEBURR AND BREAK ALL SHARP EDGES

3. IDENTIFY IAW MPP-120

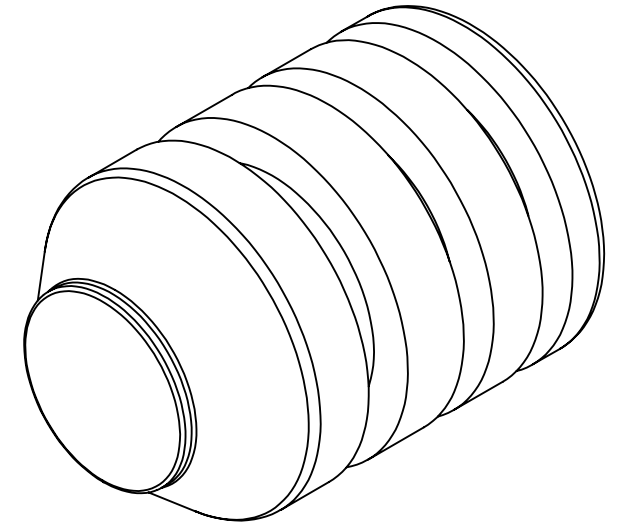
4. FINISH $\sqrt{125}$ MAXIMUM UNLESS OTHERWISE SPECIFIED

PROTOTYPE REVISIONS

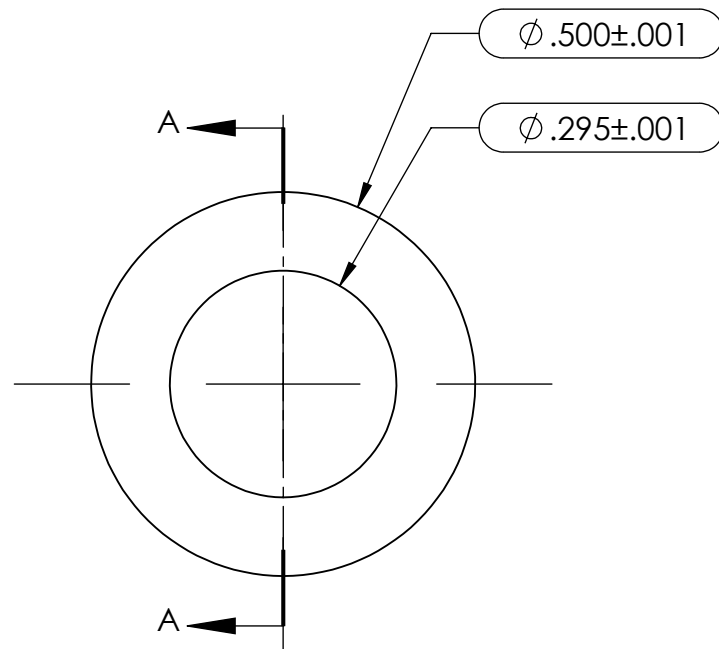
ZONE	REV	DESCRIPTION	DATE	APPROVED
A3-2 B4-2 B5-2 C1-2 C2-2 C6-2 D4-2	PNC1	ADDED R.005-.015 DIMENSION DIMENSION WAS .142 IS .121 ADDED 45.0° DIMENSION ADDED SURFACE ROUGHNESS VALUE DIMENSION WAS $\phi .500 \pm .001$ IS $\phi .497 \pm .001/- .000$ ADDED SURFACE ROUGHNESS VALUE ADDED SURFACE ROUGHNESS VALUE	06/01/2020	T. CROSS
A1-1	PNC2	ADDED ASTM D6262/D8033 MATERIAL STANDARDS	06/24/2020	T. CROSS

REVISIONS

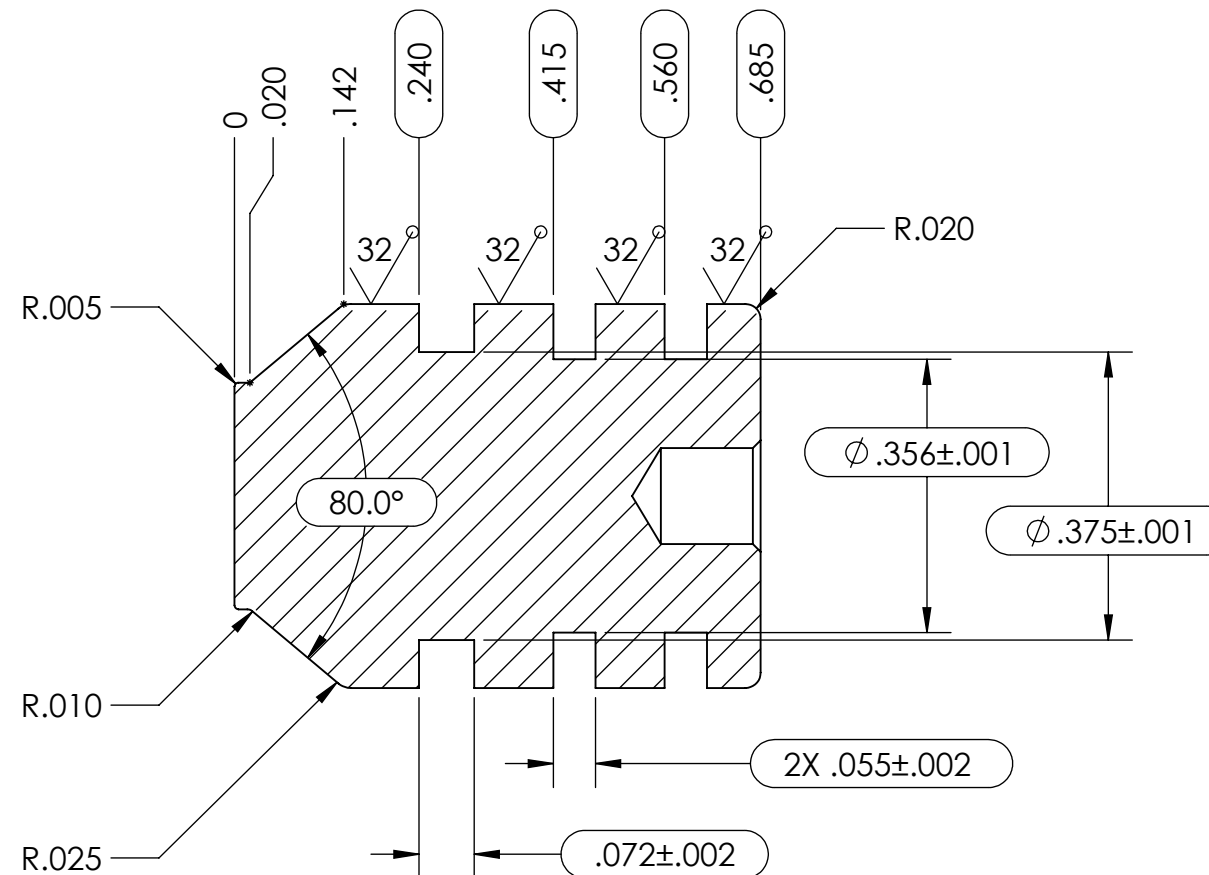
REV.	DESCRIPTION	DATE	APPROVED
N/C	INITIAL RELEASE	04-02-15	P. BRAVO



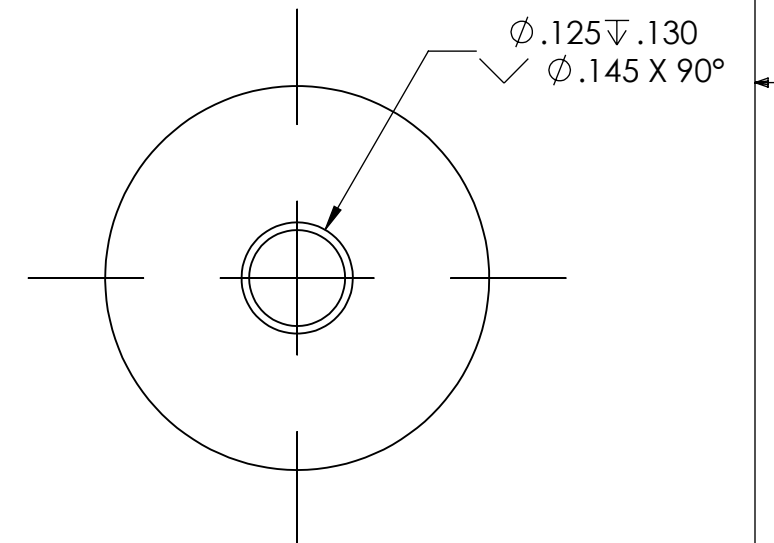
650.9510





VIEW A
FRONT



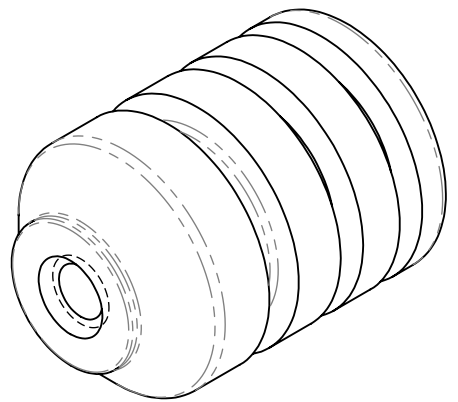
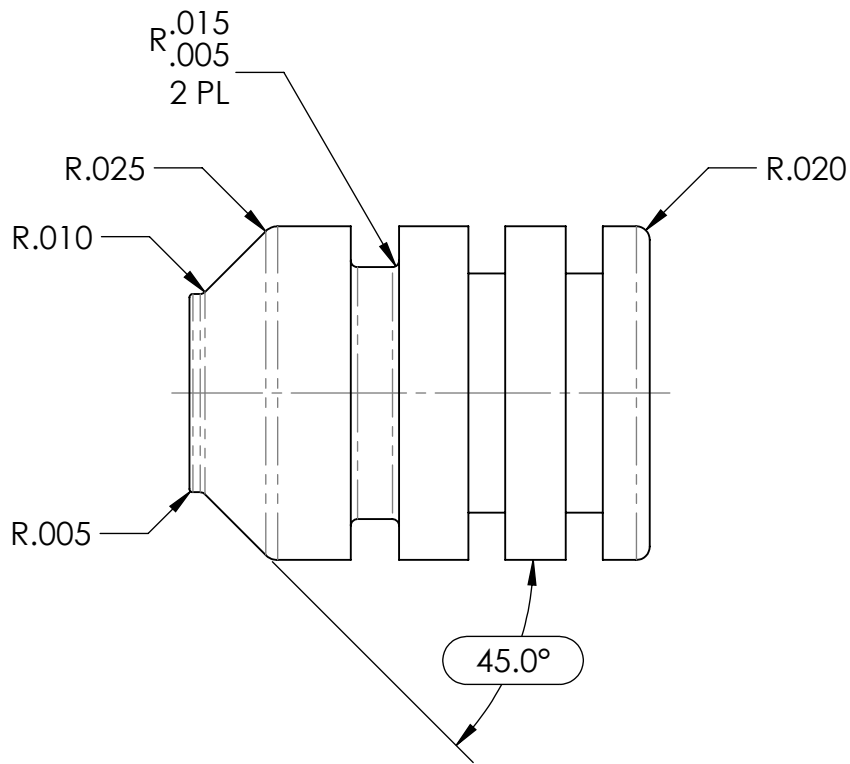
SECTION A-A



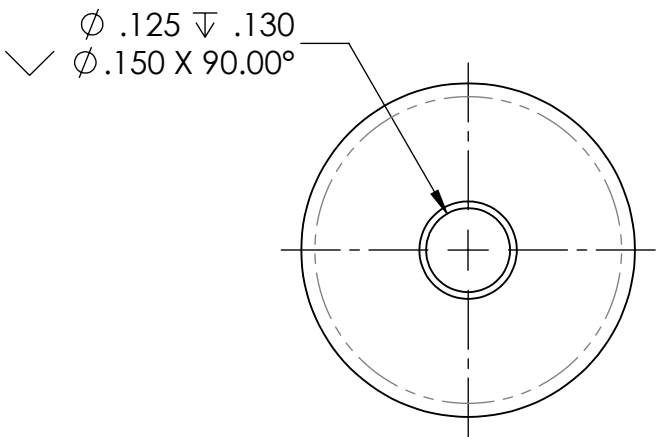
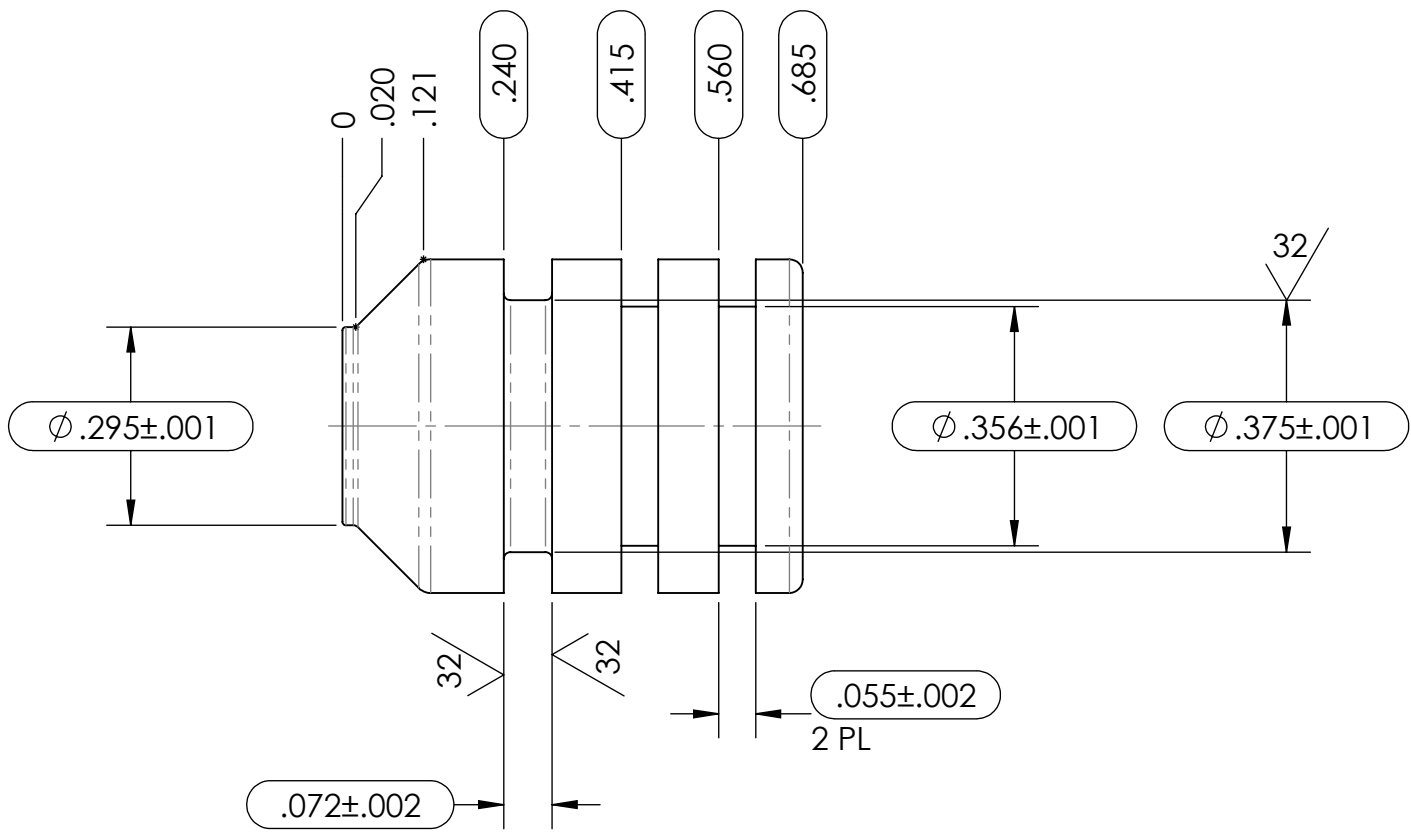
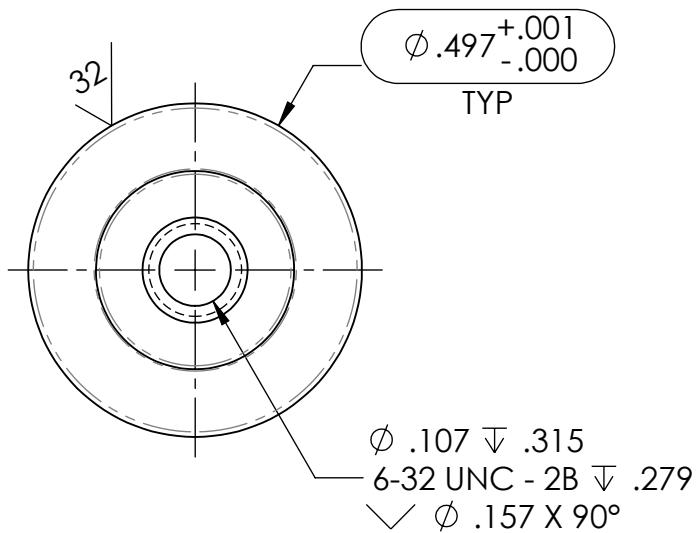
VIEW C
REAR

		2	650.9510	MAIN SEAL POPPET			
		1	650.9510	MAIN SEAL POPPET			
		FIND NO.	PART NO.	DESCRIPTION	MAT'L	SPEC	
QTY		PARTS LIST					
NEXT ASSY (\$)		ORIGINAL DATE (MO-DA-YR) 04/02/15		<div>APICAL INDUSTRIES</div> <div>2608 TEMPLE HEIGHTS DR. OCEANSIDE, CA. 92056-3512 (760)724-5300</div>			
650.5300		DRAWN BY N.CAP					CHECKER P. BRAVO
		DRAWING APPROVAL P. BRAVO 04/02/15					
		CONTRACT No.					
		MAIN SEAL POPPET					
		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: 2 PLACE DECIMALS ±.01 3 PLACE DECIMALS ±.005 ANGLES ±.2°		SIZE B	CAGE CODE 07M76	DWG. NO. 650.9500	
						REV. PNC2	
		SCALE NONE					
		SHEET 1 OF 2					

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650.9511



ORIGINAL DATE (MO-DA-YR) 04/02/15		APICAL INDUSTRIES 2608 TEMPLE HEIGHTS DR. OCEANSIDE, CA. 92056-3512 (760)724-5300			
DRAWN BY N.CAP	CHECKER P. BRAVO				
DRAWING APPROVAL P. BRAVO 04/02/15		MAIN SEAL POPPET			
CONTRACT No.					
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: 2 PLACE DECIMALS ±.03 3 PLACE DECIMALS ±.010 ANGLES ± .5°		SIZE	CAGE CODE	DWG. NO.	REV.
		B	07MZ6	650.9500	PNC2
		SCALE NONE		SHEET 2 OF 2	